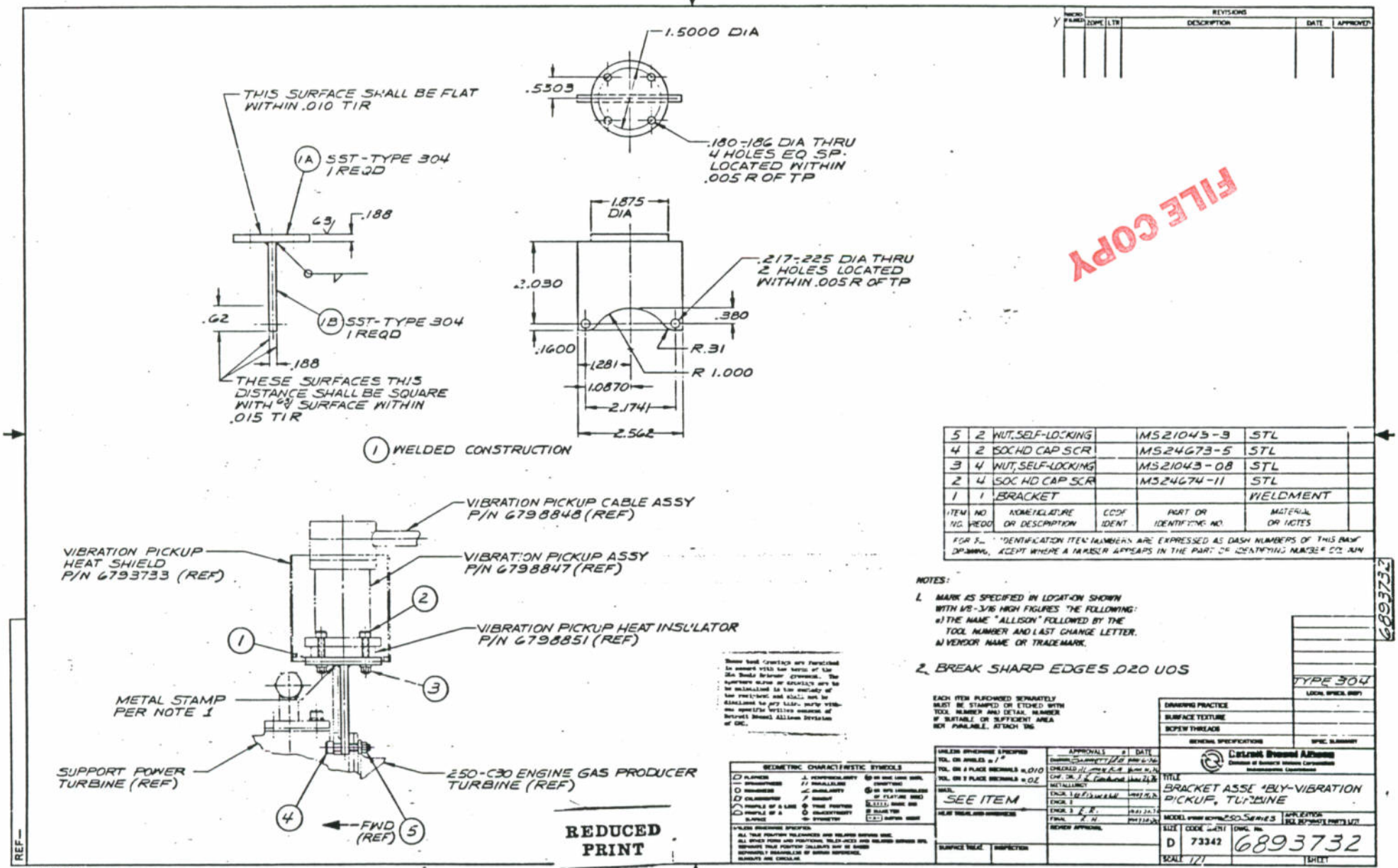

REVISIONS					
SYMBOL	ZONE	LTR	DESCRIPTION	DATE	APPROVED

ITEM NO.	NO. REQD	NOMENCLATURE OR DESCRIPTION	CODE IDENT	PART OR IDENTIFYING NO.	MATERIAL OR NOTES
5	2	WHT, SELF-LOCKING		MS21043-3	STL
4	2	SOC HD CAP SCR		MS24673-5	STL
3	4	WHT, SELF-LOCKING		MS21043-08	STL
2	4	SOC HD CAP SCR		MS24674-11	STL
1	1	BRACKET			WELDMENT

FOR S... IDENTIFICATION ITEM NUMBERS ARE EXPRESSED AS DASH NUMBERS OF THIS BASIC DP NUMBER, EXCEPT WHERE A NUMBER APPEARS IN THE PART OR IDENTIFYING NUMBER COLUMN

NOTES:

1. MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
   a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
   b) VENDOR NAME OR TRADEMARK.
2. BREAK SHARP EDGES .020 UOS

EACH ITEM PURCHASED SEPARATELY MUST BE STAMPED OR ETCHED WITH TOOL NUMBER AND DETAIL NUMBER IF SUITABLE OR SUFFICIENT AREA NOT AVAILABLE, ATTACH TAG

These tool drawings are furnished in accord with the terms of the Gas Supply Contract. The furnishing of drawings are to be maintained in the custody of the purchaser and shall not be disclosed to any other party without specific written consent of Detroit Diesel Allison Division of GMC.

GEOMETRIC CHARACTERISTIC SYMBOLS

UNLESS OTHERWISE SPECIFIED
TOL ON ANGLES ± 1°
TOL ON 4 PLACE DECIMALS ± .0010
TOL ON 3 PLACE DECIMALS ± .01
MATL: SEE ITEM
HEAT TREAT AND HARDNESS
SURFACE TREAT | INSPECTION

APPROVALS	#	DATE
DRAWING APPROVAL		
CHECKED		
CHF. DR.		
METALLURGY		
ENGR. 1		
ENGR. 2		
ENGR. 3		
FINAL		
REVIEW APPROVAL		

DRAWING PRACTICE
SURFACE TEXTURE
SCREW THREADS
GENERAL SPECIFICATIONS
SPEC. SUMMARY
TYPE 304
LOCAL SPECS. (REF)

Detroit Diesel Allison
Division of General Motors Corporation
Indianapolis, Indiana

TITLE: BRACKET ASSEMBLY-VIBRATION PICKUP, TURBINE
MODEL 250 SERIES
APPLICATION: USE AS PARTS LIST

SIZE	CODE IDENT	DWG. NO.
D	73342	6893732

SCALE 1/1 SHEET

6893732